



**GRAVITY CAST PVT. LTD.**  
**GRAVITY GROUP OF COMPANIES**

## Material - ASTM A 512 Grade 1019

**Standard Specification For Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Tubing**

**Group - Ferrous Mild Steel Alloys**

**Sub Group - ASTM A 512 Grade 1019 Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Tubing**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Tubing**

Chemical Composition			Heat Treatment	
Carbon	C %	0.150 -0.200	As Raw or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	0.700 - 1.000		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.045 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	410 - 460
			Yield Strength in Mpa	220 min.
			Elongation in %	15 min.
			Reduction of Area in %	40 - 50
			Hardness in HB	116 - 131
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
G10190	UNS	USA	Bars, Wire Rods and Tubing
1019	SAE	USA	Steel
1019	AISI	USA	Tubing
A 1040 1019	ASTM	USA	Steel
A 29 1019	ASTM	USA	Steel and Bar
A 510 1019	ASTM	USA	Wire Rod and Round Wire
A 513 1019	ASTM	USA	Tubing

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

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